

## SHAPE OPTIMIZATION FOR COMPOSITE MATERIALS AND SCAFFOLD STRUCTURES\*

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**Abstract.** This article combines shape optimization and homogenization techniques by looking for the optimal design of the microstructure in composite materials and of scaffolds. The development of materials with specific properties is of huge practical interest, for example, for medical applications or for the development of lightweight structures in aeronautics. In particular, the optimal design of microstructures leads to fundamental questions for porous media: what is the sensitivity of homogenized coefficients with respect to the shape of the microstructure? We compute Hadamard's shape gradient for the problem of realizing a prescribed effective tensor and demonstrate the applicability and feasibility of our approach through numerical experiments.

**Key words.** composite materials, scaffold structures, homogenization, shape optimization

**AMS subject classifications.** 49K20, 49Q10, 74Q05

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**1. Introduction.** Shape optimization has been developed as an efficient method for designing devices, which are optimized with respect to a given purpose. Many practical problems from engineering amount to boundary value problems for an unknown function, which needs to be computed to obtain a real quantity of interest. For example, in structural mechanics, the equations of linear elasticity are usually considered and solved to compute, for example, the leading mode of a structure or its compliance. Shape optimization is then applied to optimize the workpiece under consideration with respect to this objective functional; see [14, 29, 33, 38, 39] and the references therein for an overview on the topic of shape optimization, which falls into the general setting of optimal control of partial differential equations.

In the present article, we will consider a slightly different question: the optimal design of microstructures in composite materials. Indeed, the additive manufacturing allows one to build lattices or perforated structures and hence to build structures with physical properties that vary in space. The realization of composite materials or—as a limit case—scaffold structures with specific properties has, of course, a huge impact for many practical applications. Examples arise from the development of lightweight structures in aeronautics or for medical implants in the orthopedic and dental fields; see, e.g., [23, 43] and the references therein.

The optimal design of composite materials and scaffold structures has been considered in many works; see [1, 10, 16, 22, 25, 27, 28, 32, 35, 36, 37, 42, 44] for some of the respective results. The methodology used there is primarily based on the forward simulation of the material properties of a given microstructure, whereas sensitivity analysis has been used in [3, 17] to compute the derivatives with respect to the side lengths and the orientation of a rectangular inclusion. In [24], the derivatives with respect to the coefficients of a B-spline parametrization of the inclusion have been

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computed. In [30], the shape derivative has been derived in the context of a level set representation of the inclusion. We are, however, not aware of optimization results which employ Hadamard's shape gradient [18]. Therefore, in the present article, we perform the sensitivity analysis of the effective material properties with respect to the shape of the inclusions: we compute the related shape gradient and consider its efficient computation by *homogenization*. As an application of these computations, we focus on the least square matching of a desired material property. Notice that this problem has had a long history since [37].

Shape sensitivity analysis gives explicit knowledge about the dependency of the functional under consideration on shape perturbations. Besides shape optimization, it provides, for example, a useful tool for the construction of a reduced database model, viewing the local material optimization process as a multiscale optimization process [45]. Moreover, it enables the quantification of (shape) uncertainties in homogenization by means of the perturbation method; compare [11, 19, 20, 21].

This article is structured as follows. In section 2, we briefly recall the fundamentals of homogenization theory and introduce the problem under consideration. Then, section 3 is dedicated to shape calculus for composite materials that are the mixture of two materials with different physical properties. We compute the local shape derivative for the cell functions and study the sensitivity of the effective tensor with respect to the microstructure. These results are extended to scaffold structures in section 4. Here, we also provide second order shape derivatives, which can especially be used in uncertainty quantification. Finally, we present numerical results in section 5 for the least square matching of the effective tensor. In particular, we exhibit various solutions for the same tensor in order to illustrating the nonuniqueness of the shape optimization problem under consideration.

## 2. The problem and the notation.

**2.1. Homogenization.** To describe the goals and methods of the present article, we shall restrict ourselves to the situation of the simple two-scale problem posed in a domain  $D \subset \mathbb{R}^d$ ,  $d = 2, 3$ :

$$(2.1) \quad -\operatorname{div}(\mathbf{A}^\varepsilon \nabla u^\varepsilon) = f \text{ in } D, \quad u^\varepsilon = 0 \text{ on } \partial D.$$

Here, the  $(d \times d)$ -matrix  $\mathbf{A}^\varepsilon$  is assumed to be oscillatory in the sense of

$$\mathbf{A}^\varepsilon(x) = \mathbf{A}\left(\frac{x}{\varepsilon}\right), \quad x \in D.$$

Mathematical homogenization is the study of the limit of  $u^\varepsilon$  when  $\varepsilon$  tends to 0. Various approaches have been developed to this end. The oldest one is comprehensively exposed in Bensoussan, Lions, and Papanicolaou [5]. It consists in performing a formal multiscale asymptotic expansion and then in the justification of its convergence using the energy method due to Tartar [40]. A significant result obtained with this approach was the existence of a  $(L^2(D))$ -limit  $u_0(x)$  of  $u^\varepsilon(x)$  and, more importantly, the *identification of a limiting, "effective" or "homogenized" elliptic problem in  $D$  satisfied by  $u_0$* .

We introduce the unit cell  $Y = [0, 1]^d$  for the fast scale of the problem (2.1) and assume that the matrix function  $\mathbf{A}(y)$  has period  $Y$ ; cf. Figure 2.1 for a graphical illustration. Moreover, we consider the space  $H_{\text{per}}^1(Y)$  of  $Y$ -periodic functions that belong to  $H^1(Y)$  and the unit vector  $e_i \in \mathbb{R}^d$  in the  $i$ th direction of  $\mathbb{R}^d$ . Then, we can define the cell problems for all  $i = 1, \dots, d$ :

find  $w_i \in H_{\text{per}}^1(Y)$  such that  $-\operatorname{div}(\mathbf{A}(e_i + \nabla w_i)) = 0$ .

The Lax–Milgram theorem ensures the existence and uniqueness of the solutions  $w_i$  to these cell problems for  $1 \leq i \leq d$ .

The family of functions  $w_i$  can be used to define the *effective tensor*  $\mathbf{A}_0 = [a_{i,j}]_{i,j=1}^d$  in accordance with

$$a_{i,j} = \int_Y \langle \mathbf{A}(e_i + \nabla w_i), e_j + \nabla w_j \rangle dy.$$

It yields the *homogenized solution*  $u_0 \in H_0^1(D)$  by means of the limiting equation

$$-\operatorname{div}(\mathbf{A}_0 \nabla u_0) = f \text{ in } D, \quad u_0 = 0 \text{ on } \partial D.$$

In particular, by setting

$$u_1(x, y) = \sum_{i=1}^d \frac{\partial u_0}{\partial x_i}(x) w_i(y), \quad (x, y) \in D \times Y,$$

one has the error estimate

$$\left\| u^\varepsilon(x) - u_0(x) - \varepsilon u_1\left(x, \frac{x}{\varepsilon}\right) \right\|_{H^1(D)} \lesssim \sqrt{\varepsilon} \rightarrow 0 \text{ as } \varepsilon \rightarrow 0;$$

cf. [2, 31].

**2.2. Composite materials.** From now on, we shall consider a composite material which consists of two materials having a different conductivity. To this end, let  $\omega$  be an open subset of  $Y$  and let  $\mathbf{A} = \sigma I$ , where

$$(2.2) \quad \sigma(y) = \sigma_1(y) + (\sigma_2(y) - \sigma_1(y)) \mathbf{1}_\omega(y)$$

is a piecewise smooth function defined on  $Y$ . This means that  $\sigma_1$  and  $\sigma_2$  are smooth functions on  $Y$  such that there exist real numbers  $\bar{\sigma} > \underline{\sigma} > 0$  satisfying

$$(2.3) \quad \underline{\sigma} \leq \sigma_i(y) \leq \bar{\sigma} \text{ for all } y \in Y.$$

The current situation is illustrated in Figure 2.1.

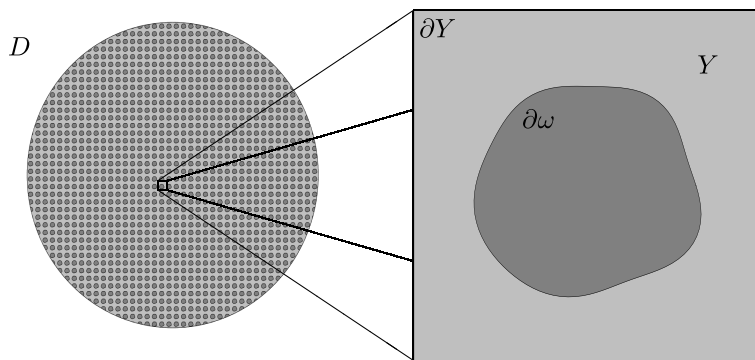


FIG. 2.1. The domain  $D$  with unit cell  $Y$ .

In the following, we orient the surface  $\partial\omega$  of the inclusion  $\omega$  so that its normal vector  $\mathbf{n}$  indicates the direction going from the interior of  $\omega$  to the exterior  $Y \setminus \bar{\omega}$ . The jump of a quantity  $f$  through the interface  $\partial\omega$  at a point  $y \in \partial\omega$  is then

$$[f(y)] = \lim_{t \rightarrow 0^+} f(y + t\mathbf{n}(y)) - \lim_{t \rightarrow 0^-} f(y + t\mathbf{n}(y)).$$

For our model problem, the entries of the effective tensor  $\mathbf{A}_0$  are given by

$$(2.4) \quad a_{i,j}(\omega) = \int_Y \sigma(\mathbf{e}_i + \nabla w_i, \mathbf{e}_j + \nabla w_j) dy,$$

where the  $w_i$  solves the respective cell problem

$$(2.5) \quad \text{find } w_i \in H_{\text{per}}^1(Y) \text{ such that } -\text{div}(\sigma(\mathbf{e}_i + \nabla w_i)) = 0.$$

Notice that  $\mathbf{A}_0$  is a symmetric matrix, but it is in general not the identity, since the geometric inclusion generates anisotropy.

In this article, we consider a given tensor  $\mathbf{B} \in \mathbb{R}_{\text{sym}}^{d \times d}$  describing the desired material properties. We then address the following question: *can we find a mixture (that is a domain  $\omega$ ) such that the effective tensor is as close as possible to  $\mathbf{B}$ ?*

In order to make precise the notion of closeness between matrices, we choose the Frobenius norm on matrices and define the objective  $J(\omega)$  to minimize

$$(2.6) \quad J(\omega) = \frac{1}{2} \|\mathbf{A}_0(\omega) - \mathbf{B}\|_F^2 = \frac{1}{2} \sum_{1 \leq i, j \leq d} (a_{i,j}(\omega) - b_{i,j})^2.$$

Of course, not every tensor can be reached by mixing two materials. There exist bounds for the eigenvalues of the tensor  $\mathbf{A}_0$ . For example, the Voigt–Reuss bounds state that

$$\left( \int_Y \sigma^{-1} dy \right)^{-1} \|\mathbf{t}\|^2 \leq \langle \mathbf{A}_0(\omega) \mathbf{t}, \mathbf{t} \rangle \leq \left( \int_Y \sigma dy \right) \|\mathbf{t}\|^2;$$

compare [34, 41]. Hence, the infimum is not 0 if the target tensor is not in the closure of tensors reachable by a mixture of two materials.

### 3. Shape calculus for the mixture.

**3.1. Local shape derivative.** We introduce a vector field  $\mathbf{h} : Y \rightarrow Y$  that vanishes on the boundary  $\partial Y$  of the reference cell but whose action may deform the interior interface  $\partial\omega$ . We consider the perturbation of identity  $T_t = I + t\mathbf{h}$ , which is a diffeomorphism for  $t$  small enough that preserves  $Y$ . We denote by  $\omega(t) = T_t(\omega)$ ,  $\sigma(t, y) = \sigma(T_t(y))$ , and  $w_i(t) \in H_{\text{per}}^1(Y)$  the solution of (2.5) for the inclusion  $\omega(t)$ .

We are interested in describing how the effective tensor depends on the deformation field  $\mathbf{h}$ . We will successively consider the sensitivity on  $\mathbf{h}$  first of the solutions  $w_i(t)$  to the cell problems, then of each entry of the effective conductivity tensor, and finally of the least square matching to the desired tensor. As it turns out, it is much more convenient to compute the sensitivity with respect to  $w_i(t)$  in an indirect way by considering the shape derivative of the function  $\phi_i = w_i + x_i$ .

**LEMMA 3.1** (shape derivative of the cell problem). *The shape derivative  $\phi'_i$  in  $H_{\text{per}}^1(Y)$  of the function  $\phi_i = w_i + x_i$  is the solution in  $Y$  of the transmission problem*

$$(3.1) \quad \begin{aligned} \text{div}(\sigma \nabla \phi'_i) &= 0 && \text{in } \omega \cup Y \setminus \bar{\omega}, \\ [\phi'_i] &= -\langle \mathbf{h}, \mathbf{n} \rangle [\partial_{\mathbf{n}} \phi_i] && \text{on } \partial\omega, \\ [\sigma \partial_{\mathbf{n}} \phi'_i] &= [\sigma] \text{div}_{\tau}(\langle \mathbf{h}, \mathbf{n} \rangle \nabla_{\tau} \phi_i) && \text{on } \partial\omega \end{aligned}$$

such that  $w'_i$  is  $Y$ -periodic.

*Proof.* We proceed in the usual elementary way: prove existence of the material derivative, then characterize it, and finally express the local shape derivative.

*First step: Computing the material derivative.* Let us prove that the material derivative exists and satisfies the variation problem: find  $\dot{\phi}_i \in H_{\text{per}}^1(Y)$  such that

$$(3.2) \quad \int_Y \sigma \langle \nabla \dot{\phi}_i, \nabla v \rangle dy = - \int_Y \langle (\text{div}(\sigma \mathbf{h})I - \sigma(D\mathbf{h}^t + D\mathbf{h})) \nabla \phi_i, \nabla v \rangle dy$$

for all  $v \in H_{\text{per}}^1(Y)$ . The transported function  $\tilde{\phi}_i(t, y) = \phi_i(t, T_t(y))$  satisfies the variational equation

$$(3.3) \quad \int_Y \sigma(T_t(y)) \langle \mathbf{A}(t, y) \nabla \tilde{\phi}_i(t, y), \nabla v(y) \rangle dy = 0$$

for all  $v \in H_{\text{per}}^1(Y)$ , where we have set

$$\mathbf{A}(t, y) = DT_t^{-1}(y) (DT_t^{-1}(y))^t \det(DT_t(y)).$$

We subtract from (3.3) the equation satisfied by  $\phi_i$  for the reference configuration

$$\int_Y \sigma(y) \langle \nabla \phi_i(y), \nabla v(y) \rangle dy = 0$$

to get for any  $t > 0$

$$(3.4) \quad \int_Y \left\{ \left\langle \sigma(T_t(y)) \mathbf{A}(t, y) \frac{\nabla \tilde{\phi}_i(t, y) - \nabla \phi_i(y)}{t}, \nabla v(y) \right\rangle + \left\langle \frac{\sigma(T_t(y)) \mathbf{A}(t, y) - \sigma(y)I}{t} \nabla \phi_i(y), \nabla v(y) \right\rangle \right\} dy = 0$$

for all  $v \in H_{\text{per}}^1(Y)$ . Using  $\tilde{\phi}_i(t, \cdot) - \phi_i$  as a test function and observing (2.3), we obtain for  $t$  sufficiently small the upper bound

$$\frac{\sigma}{2} \left\| \frac{\nabla \tilde{\phi}_i(t, \cdot) - \nabla \phi_i}{t} \right\|_{L^2(Y)} \leq \left\| \frac{\sigma(T_t(y)) \mathbf{A}(t, \cdot) - \sigma I}{t} \right\|_{L^\infty(Y)} \|\nabla \phi_i\|_{L^2(Y)}.$$

Since the product  $t \mapsto \sigma(T_t(y)) \mathbf{A}(t, y)$  is differentiable at each  $y \in Y \setminus \partial\omega$ , the fraction on the right-hand side is bounded. Hence, the fraction  $(\tilde{\phi}_i(t, \cdot) - \phi_i)/t$  is bounded in  $H_{\text{per}}^1(Y)$ , it is weakly convergent in  $H_{\text{per}}^1(Y)$ , and its weak limit is the material derivative  $\dot{\phi}_i \in H_{\text{per}}^1(Y)$ .

In order to prove the strong convergence of  $(\tilde{\phi}_i(t, \cdot) - \phi_i)/t$  to  $\dot{\phi}_i \in H_{\text{per}}^1(Y)$ , we use  $(\tilde{\phi}_i(t, \cdot) - \phi_i)/t$  as test function in (3.4):

$$\begin{aligned} & \int_Y \sigma(T_t(y)) \left\langle \mathbf{A}(t, y) \frac{\nabla \tilde{\phi}_i(t, x) - \nabla \phi_i(x)}{t}, \frac{\nabla \tilde{\phi}_i(t, y) - \nabla \phi_i(y)}{t} \right\rangle dy \\ &= - \int_Y \left\langle \frac{\sigma(T_t(y)) \mathbf{A}(t, \cdot) - \sigma I}{t} \nabla \phi_i(y), \frac{\nabla \tilde{\phi}_i(t, y) - \nabla \phi_i(y)}{t} \right\rangle dy. \end{aligned}$$

We split the right-hand side into  $-(R_1(t) + R_2(t))$ , where

$$R_1(t) = \int_Y \left\langle \sigma(T_t(y)) \mathbf{A}(t, \cdot) \frac{\nabla \tilde{\phi}_i(t, y) - \nabla \phi_i(y)}{t}, \frac{\nabla \tilde{\phi}_i(t, y) - \nabla \phi_i(y)}{t} \right\rangle dy$$

and

$$R_2(t) = \int_Y \left\langle \frac{\sigma(T_t(y)) \mathbf{A}(t, \cdot) - \sigma I}{t} \nabla \tilde{\phi}_i(t, y), \frac{\nabla \tilde{\phi}_i(t, y) - \nabla \phi_i(y)}{t} \right\rangle dy.$$

The weak convergence of  $(\tilde{\phi}_i(t, \cdot) - \phi_i)/t$  to  $\dot{\phi}_i \in H_{\text{per}}^1(Y)$  amounts to  $R_1(t) \rightarrow 0$  while

$$R_2(t) \rightarrow \int_Y \sigma(y) \left\langle \frac{d}{dt} (\sigma(T_t(y)) \mathbf{A}(t, \cdot))|_{t=0} \nabla \phi_i(y), \nabla \dot{\phi}_i(y) \right\rangle dy.$$

Let us recall that it follows by an elementary computation that

$$\left( \frac{d\mathbf{A}(t, \cdot)}{dt} \right)_{|t=0} = \text{div} \mathbf{h} I - (\mathbf{D} \mathbf{h}^t + \mathbf{D} \mathbf{h}) := \mathcal{A}.$$

Moreover, the product rule implies

$$\frac{d}{dt} (\sigma(T_t(y)) \mathbf{A}(t, \cdot))|_{t=0} = \sigma \mathcal{A} + \nabla \sigma \cdot \mathbf{h} = \text{div} \sigma \mathbf{h} I - \sigma (\mathbf{D} \mathbf{h}^t + \mathbf{D} \mathbf{h}).$$

We thus conclude that  $\nabla(\tilde{\phi}_i(t, \cdot) - \phi_i)/t$  converges strongly in  $L^2(Y)$ , which implies by Poincaré's inequality that  $(\tilde{\phi}_i(t, \cdot) - \phi_i)/t$  converges strongly in  $H_{\text{per}}^1(Y)$  to the material derivative.

*Second step: Recovering the shape derivative.* The shape derivative is obtained from the material derivative by the relationship  $\phi_i' = \dot{\phi}_i - \langle \mathbf{h}, \nabla \phi_i \rangle$ ; compare [14] for example. Hence, the first transmission condition  $[\phi_i'] = -\langle \mathbf{h}, \mathbf{n} \rangle [\partial_{\mathbf{n}} \phi_i]$  on  $\partial\omega$  expresses that  $\phi_i$  has no jump on  $\partial\omega$  as a function in  $H_{\text{per}}^1(Y)$ .

In order to prove the remaining relations, we come back from the weak problem solved by the material derivative (3.2) that we rewrite as

$$\int_Y \sigma \langle \nabla \dot{\phi}_i, \nabla v \rangle dy = - \int_Y \text{div}(\sigma \mathbf{h}) \langle \nabla \phi_i, \nabla v \rangle + \sigma \{ \langle \mathbf{h}, \nabla \phi_i \rangle \Delta v + \langle \mathbf{h}, \nabla v \rangle \Delta \phi_i \} dy$$

for all  $v \in H_{\text{per}}^1(Y)$ . Next, we integrate by parts in  $\omega$  and  $Y \setminus \bar{\omega}$ :

$$\begin{aligned} \int_Y \sigma \langle \nabla \dot{\phi}_i, \nabla v \rangle dy &= \int_{\partial\omega} \{ [\sigma \langle \nabla \phi_i, \nabla v \rangle \langle \mathbf{h}, \mathbf{n} \rangle] - [\sigma \langle \mathbf{h}, \nabla v \rangle \partial_{\mathbf{n}} \phi_i] \} do \\ &\quad + \int_Y \sigma \langle \nabla \langle \mathbf{h}, \nabla \phi_i \rangle, \nabla v \rangle dy. \end{aligned}$$

This leads to

$$\begin{aligned} \int_Y \sigma \langle \nabla(\dot{\phi}_i - \langle \mathbf{h}, \nabla \phi_i \rangle), \nabla v \rangle dy &= \int_{\partial\omega} (\sigma_1 - \sigma_2) \langle \mathbf{h}, \mathbf{n} \rangle \langle \nabla_{\tau} \phi_i, \nabla_{\tau} v \rangle do \\ &= \int_{\partial\omega} (\sigma_2 - \sigma_1) \text{div}_{\tau}(\langle \mathbf{h}, \mathbf{n} \rangle \nabla_{\tau} \phi_i) v do. \end{aligned}$$

We deduce that  $\phi_i'$  is harmonic in both subdomains,  $\omega$  and  $Y \setminus \bar{\omega}$ . Moreover, we obtain the second transmission condition.  $\square$

**3.2. Sensitivity of the effective tensor.** With the help of the local shape derivative (3.1), we can now compute the shape derivative of the effective tensor by using the basic formula of Hadamard's shape calculus

$$(3.5) \quad \left( \frac{d}{dt} \int_{T_i(Y)} f(t, y) dy \right) \Big|_{t=0} = \int_Y \left\{ \frac{d}{dt} f(t, y) + \operatorname{div}(f(t, y) \mathbf{h}) \right\} dy;$$

compare [14, 39], for example.

LEMMA 3.2 (shape derivative of the coefficients of the effective tensor). *The shape derivatives of the entries  $a_{i,j}$  of the effective tensor given by (2.4) are*

$$(3.6) \quad a'_{i,j}(\omega)[\mathbf{h}] = - \int_{\partial\omega} [\sigma] \{ \partial_{\mathbf{n}} \phi_i^- \partial_{\mathbf{n}} \phi_j^+ + \langle \nabla_{\boldsymbol{\tau}} \phi_i, \nabla_{\boldsymbol{\tau}} \phi_j \rangle \} \langle \mathbf{h}, \mathbf{n} \rangle do,$$

where  $\phi_i := w_i + x_i$  with  $w_i \in H_{\text{per}}^1(Y)$  being the solution to the  $i$ th cell problem (2.5).

*Proof.* We find

$$\begin{aligned} a'_{i,j}(\omega)[\mathbf{h}] &= \int_Y \sigma \{ \langle \nabla \phi_i, \nabla \phi_j' \rangle + \langle \nabla \phi_i', \nabla \phi_j \rangle \} dy + \int_Y \operatorname{div}(\sigma \langle \nabla \phi_i, \nabla \phi_j \rangle \mathbf{h}) dy \\ &= \int_{\partial\omega} \{ \phi_i [\sigma \partial_{\mathbf{n}} \phi_j'] + \phi_j [\sigma \partial_{\mathbf{n}} \phi_i'] \} do + \int_{\partial\omega} [\sigma \langle \nabla \phi_i, \nabla \phi_j \rangle] \langle \mathbf{h}, \mathbf{n} \rangle do. \end{aligned}$$

Moreover, one computes

$$\begin{aligned} [\sigma \langle \nabla \phi_i, \nabla \phi_j \rangle] &= [\sigma \{ \langle \nabla_{\boldsymbol{\tau}} \phi_i, \nabla_{\boldsymbol{\tau}} \phi_j \rangle + \partial_{\mathbf{n}} \phi_i \partial_{\mathbf{n}} \phi_j \}] \\ &= [\sigma \{ \langle \nabla_{\boldsymbol{\tau}} \phi_i, \nabla_{\boldsymbol{\tau}} \phi_j \rangle - \partial_{\mathbf{n}} \phi_i^- \partial_{\mathbf{n}} \phi_j^+ \}] \end{aligned}$$

by employing the formula

$$[abc] = [ab]c_1 - [a]b_2c_1 + [ac]b_2.$$

Hence, in view of the jump conditions  $[\sigma \partial_{\mathbf{n}} \phi_i'] = [\sigma] \operatorname{div}_{\boldsymbol{\tau}}(\langle \mathbf{h}, \mathbf{n} \rangle \nabla_{\boldsymbol{\tau}} \phi_i)$  and using integration by parts, we arrive at

$$\begin{aligned} a'_{i,j}(\omega)[\mathbf{h}] &= \int_{\partial\omega} [\sigma] \{ \phi_i \operatorname{div}_{\boldsymbol{\tau}}(\nabla_{\boldsymbol{\tau}} \phi_j \langle \mathbf{h}, \mathbf{n} \rangle) + \phi_j \operatorname{div}_{\boldsymbol{\tau}}(\nabla_{\boldsymbol{\tau}} \phi_i \langle \mathbf{h}, \mathbf{n} \rangle) \} do \\ &\quad + \int_{\partial\omega} [\sigma] \{ \langle \nabla_{\boldsymbol{\tau}} \phi_i, \nabla_{\boldsymbol{\tau}} \phi_j \rangle - \partial_{\mathbf{n}} \phi_i^- \partial_{\mathbf{n}} \phi_j^+ \} \langle \mathbf{h}, \mathbf{n} \rangle do \\ &= - \int_{\partial\omega} [\sigma] \{ \langle \nabla_{\boldsymbol{\tau}} \phi_i, \nabla_{\boldsymbol{\tau}} \phi_j \rangle + \partial_{\mathbf{n}} \phi_i^- \partial_{\mathbf{n}} \phi_j^+ \} \langle \mathbf{h}, \mathbf{n} \rangle do. \quad \square \end{aligned}$$

*Remark 3.3.* By substituting back  $\phi_i = w_i + x_i$ , we immediately arrive at the computable expression

$$\begin{aligned} a'_{i,j}(\omega)[\mathbf{h}] &= - \int_{\partial\omega} [\sigma] \{ \langle \nabla_{\boldsymbol{\tau}}(w_i + x_i), \nabla_{\boldsymbol{\tau}}(w_j + x_j) \rangle \\ &\quad + (\partial_{\mathbf{n}} w_i^- + n_i)(\partial_{\mathbf{n}} w_j^+ + n_j) \} \langle \mathbf{h}, \mathbf{n} \rangle do. \end{aligned}$$

Herein,  $n_i$  denotes the  $i$ th component of the normal vector  $\mathbf{n}$ .

**3.3. Shape gradient of the least square matching.** With the help of Lemma 3.2 and the chain rule

$$J'(\omega)[\mathbf{h}] = \sum_{1 \leq i, j \leq d} (a_{i,j}(\omega) - b_{i,j}) a'_{i,j}(\omega)[\mathbf{h}],$$

we can easily determine the shape derivative of the objective  $J(\omega)$  given by (2.6).

COROLLARY 3.4. *The shape derivative of the objective  $J(\omega)$  from (2.6) reads*

$$(3.7) \quad \begin{aligned} J'(\omega)[\mathbf{h}] &= \sum_{1 \leq i, j \leq d} (b_{i,j} - a_{i,j}(\omega)) \\ &\times \int_{\partial\omega} [\sigma] \{ \langle \nabla_{\boldsymbol{\tau}} \phi_i, \nabla_{\boldsymbol{\tau}} \phi_j \rangle + \partial_{\mathbf{n}} \phi_i^- \partial_{\mathbf{n}} \phi_j^+ \} \langle \mathbf{h}, \mathbf{n} \rangle d\omega. \end{aligned}$$

#### 4. Perforated plates and scaffold structures.

**4.1. Mathematical formulation.** We shall next consider the situation that  $\sigma_1 = \text{const.}$  and  $\sigma_2 \rightarrow 0$  in (2.2), i.e., the case of perforated plates, which appear in two spatial dimensions, and scaffold structures, which appear in three spatial dimensions. In other words, the unit cell  $Y = [0, 1]^d$  contains a hole  $\omega$ . The collection of interior boundaries that are translates of  $\varepsilon\partial\omega$  of the macroscopic domain  $D^\varepsilon$  is denoted by  $\partial D_{\text{int}}^\varepsilon$ , while the rest of the boundary  $\partial D^\varepsilon \setminus \partial D_{\text{int}}^\varepsilon$  is denoted by  $\partial D_{\text{ext}}^\varepsilon$ . In accordance with [9], we shall consider the boundary value problem

$$(4.1) \quad \begin{aligned} -\operatorname{div}(\mathbf{A}^\varepsilon \nabla u^\varepsilon) &= f && \text{in } D^\varepsilon, \\ \langle \mathbf{A}^\varepsilon \nabla u^\varepsilon, \mathbf{n} \rangle &= 0 && \text{on } \partial D_{\text{ext}}^\varepsilon, \\ u^\varepsilon &= 0 && \text{on } \partial D_{\text{int}}^\varepsilon. \end{aligned}$$

Here, we have  $\mathbf{A}^\varepsilon = \mathbf{A}(\cdot/\varepsilon)$  in  $D^\varepsilon$  with  $\mathbf{A} = \sigma I$  in  $Y \setminus \bar{\omega}$ .

To derive the homogenized problem, one introduces the cell functions  $w_i \in H_{\text{per}}^1(Y \setminus \bar{\omega})$  which are now given by the Neumann boundary value problems

$$\begin{aligned} -\operatorname{div}(\sigma(\mathbf{e}_i + \nabla w_i)) &= 0 && \text{in } Y \setminus \bar{\omega}, \\ \partial_{\mathbf{n}} w_i &= -n_i && \text{on } \partial\omega. \end{aligned}$$

The homogenized equation becomes

$$-\operatorname{div}(\mathbf{A}_0 \nabla u_0) = (1 - |\omega|)f \text{ in } D, \quad u_0 = 0 \text{ on } \partial D.$$

Here, the domain  $D$  coincides with  $D^\varepsilon$  except for the holes and the effective tensor  $\mathbf{A}_0 = [a_{i,j}]_{i,j=1}^d$  is now given by

$$(4.2) \quad a_{i,j}(\omega) = \int_{Y \setminus \bar{\omega}} \sigma \langle \mathbf{e}_i + \nabla w_i, \mathbf{e}_j + \nabla w_j \rangle dy;$$

compare [9].

**4.2. Computation of the shape gradient.** Of course, the expression (4.2) looks like (2.4), i.e., the one obtained in the case of a mixture. Indeed, this is normal since the case of a perforated domain can be seen as the limit case of the mixture when the inner conductivity  $\sigma_2$  tends to 0. The physically natural idea that homogeneous Neumann boundary conditions can be approximated by a layer of material



with a very low conduction has given birth to the ersatz material method in structural optimization [4] and error estimates are given in [12]. Nevertheless, due to the double passing to the limit, one cannot pass directly to the limit  $\sigma_2 \rightarrow 0$  in the expression of the shape gradient of the mixture case given in Lemma 3.2 to derive the shape gradient of (4.2).

Therefore, we make again the ansatz  $\phi_i = w_i + x_i$  and observe that  $\phi_i$  satisfies homogeneous Neumann boundary conditions. The derivative with respect to the shape in the case of homogeneous Neumann boundary conditions is well-known. The shape derivative  $\phi'_i$  of the state  $\phi_i$  reads

$$(4.3) \quad \begin{aligned} \Delta \phi'_i &= 0 && \text{in } Y \setminus \bar{\omega}, \\ \partial_{\mathbf{n}} \phi'_i &= \operatorname{div}_{\tau}(\langle \mathbf{h}, \mathbf{n} \rangle \nabla_{\tau} \phi_i) && \text{on } \partial\omega; \end{aligned}$$

see, for example, [39] for the details of its computation.

In view of

$$a_{i,j}(\omega) = \int_{Y \setminus \bar{\omega}} \sigma \langle \nabla \phi_i, \nabla \phi_j \rangle dy$$

and (3.5), the shape derivative of the coefficients of the effective tensor reads

$$\begin{aligned} a'_{i,j}(\omega)[\mathbf{h}] &= \int_{Y \setminus \bar{\omega}} \sigma \{ \langle \nabla \phi_i, \nabla \phi'_j \rangle + \langle \nabla \phi'_i, \nabla \phi_j \rangle \} dy + \int_{Y \setminus \bar{\omega}} \operatorname{div}(\sigma \langle \nabla \phi_i, \nabla \phi_j \rangle \mathbf{h}) dy \\ &= \int_{\partial\omega} \sigma \{ \phi_i \partial_{\mathbf{n}} \phi'_j + \phi_j \partial_{\mathbf{n}} \phi'_i \} do + \int_{\partial\omega} \sigma \langle \nabla \phi_i, \nabla \phi_j \rangle \langle \mathbf{h}, \mathbf{n} \rangle do. \end{aligned}$$

Inserting the boundary conditions of  $\phi'_i$  and integrating by parts gives

$$\begin{aligned} a'_{i,j}(\omega)[\mathbf{h}] &= \int_{\partial\omega} \sigma \{ -2 \langle \nabla_{\tau} \phi_i, \nabla_{\tau} \phi_j \rangle + \langle \nabla \phi_i, \nabla \phi_j \rangle \} \langle \mathbf{h}, \mathbf{n} \rangle do \\ &= \int_{\partial\omega} \sigma \{ \partial_{\mathbf{n}} \phi_i \partial_{\mathbf{n}} \phi_j - \langle \nabla_{\tau} \phi_i, \nabla_{\tau} \phi_j \rangle \} \langle \mathbf{h}, \mathbf{n} \rangle do. \end{aligned}$$

Consequently, since it holds that  $\partial_{\mathbf{n}} \phi_i = 0$  on  $\partial\omega$ , the shape derivative of the objective  $J(\omega)$  from (2.6) reads

$$(4.4) \quad J'(\omega)[\mathbf{h}] = \sum_{1 \leq i, j \leq d} (b_{i,j} - a_{i,j}(\omega)) \int_{\partial\omega} \sigma \langle \nabla_{\tau} \phi_i, \nabla_{\tau} \phi_j \rangle \langle \mathbf{h}, \mathbf{n} \rangle do$$

in the case of perforated plates or scaffold structures.

**4.3. Second order shape sensitivity analysis.** Using the expression of the entries of the effective tensor with respect to  $\phi_i$ , one checks that the diagonal entries are nothing but the Dirichlet energy associated to the solution of a homogeneous problem. The second order shape sensitivity analysis for this problem has been performed in [13, section 3]. We quote the result:

$$a''_{i,i}(\omega)[\mathbf{h}, \mathbf{h}] = \frac{1}{2} \int_{\partial\omega} \sigma \{ 2 \langle \nabla \phi'_i, \nabla \phi_i \rangle + \operatorname{div}(\mathbf{h}) \|\nabla \phi_i\|^2 + \langle \nabla \|\nabla \phi_i\|^2, \mathbf{h} \rangle \} \langle \mathbf{h}, \mathbf{n} \rangle do.$$

Going carefully through the proofs presented there, one immediately concludes that the off-diagonal terms are given by

$$\begin{aligned} a''_{i,j}(\omega)[\mathbf{h}, \mathbf{h}] &= \frac{1}{2} \int_{\partial\omega} \sigma \{ \langle \nabla \phi'_i, \nabla \phi_j \rangle + \langle \nabla \phi_i, \nabla \phi'_j \rangle \\ &\quad + \operatorname{div}(\mathbf{h}) \langle \nabla \phi_i, \nabla \phi_j \rangle + \langle \nabla \langle \nabla \phi_i, \nabla \phi_j \rangle, \mathbf{h} \rangle \} \langle \mathbf{h}, \mathbf{n} \rangle do. \end{aligned}$$

Second order shape derivatives can be used to quantify uncertainties in the geometric definition of the microstructure; compare [11, 19]. Such uncertainties are motivated by tolerances in the fabrication process, for example, by additive manufacturing. Manufactured devices are close to a nominal geometry but differ of course from their mathematical definition. Hence, the perturbations can be assumed to be small.

The idea of the uncertainty quantification of the effective tensor is as follows. For the perturbed inclusion  $\omega_\varepsilon$ , described by

$$\omega_\varepsilon = \{y + \varepsilon \mathbf{h}(y) : y \in \omega\} \Subset Y,$$

we have the *shape Taylor expansion*

$$a_{i,j}(\omega_\varepsilon) = a_{i,j}(\omega) + \varepsilon a'_{i,j}(\omega)[\mathbf{h}] + \frac{\varepsilon^2}{2} a''_{i,j}(\omega)[\mathbf{h}, \mathbf{h}] + \mathcal{O}(\varepsilon^3).$$

Hence, first and even second order perturbation techniques can be applied to quantify uncertainty in the geometric definition of  $\omega$ . This means that, under the assumption that the perturbation  $\mathbf{h}$  is a bounded random field and  $\varepsilon$  is small, the expectation and the variance of the coefficient  $a_{i,j}(\omega)$  of the effective tensor can be computed up to third order accuracy in the random perturbation's amplitude  $\varepsilon$ . We refer the interested reader to [11, 19] for all the details.

## 5. Numerical results for the microstructure design.

**5.1. Implementation.** Our implementation is for the two-dimensional setting, i.e.,  $d = 2$ . Especially, we will assume that the sought domain  $\omega$  is starlike with respect to the midpoint of the unit cell. Then, we can represent its boundary  $\partial\omega$  by using polar coordinates in accordance with

$$\partial\omega = \left\{ r(\phi) \begin{bmatrix} \cos \phi \\ \sin \phi \end{bmatrix} : \phi \in [0, 2\pi) \right\},$$

where the radial function  $r(\phi)$  is given by the finite Fourier series

$$(5.1) \quad r(\phi) = a_0 + \sum_{k=1}^N \{a_k \cos(k\phi) + a_{-k} \sin(k\phi)\}.$$

This yields the  $2N + 1$  design parameters  $\{a_{-N}, a_{1-N}, \dots, a_N\}$ . The associated (discrete) shape gradient is obtained from (3.7) and (4.4), respectively, by inserting the  $2N + 1$  different directions

$$J'(\omega)[\mathbf{h}_k], \quad \mathbf{h}_k = \cos(k\phi) \begin{bmatrix} \cos \phi \\ \sin \phi \end{bmatrix}, \quad \mathbf{h}_{-k} = \sin(k\phi) \begin{bmatrix} \cos \phi \\ \sin \phi \end{bmatrix}.$$

This yields the sensitivities to update the respective design parameters. Let us mention that this proceeding corresponds to a Ritz–Galerkin discretization in order to solve the equation  $J'(\omega)[\mathbf{h}] = 0$ . We refer to [15] for all the details.

The cell functions will be computed by the finite element method [6, 8]. To construct a triangulation which resolves the interface  $\partial\omega$  exactly, we use *parametric* finite elements. To this end, we define a macro triangulation with the help of the parametric representation of  $\partial\omega$  that consists of 28 curved elements based on the construction of Zenisek; cf. [46]. This macro triangulation yields a collection of smooth

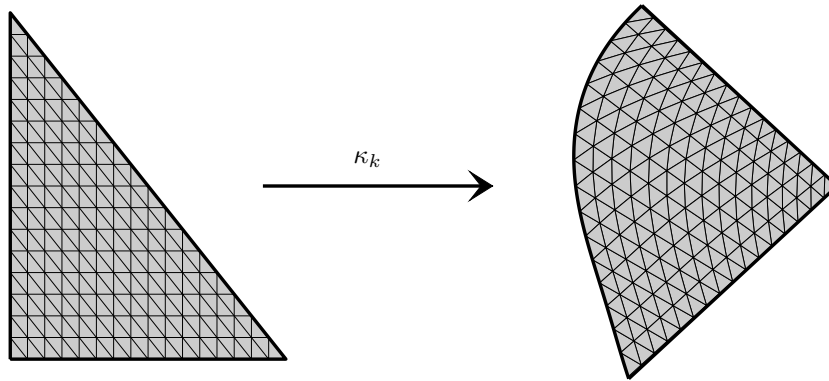


FIG. 5.1. Illustration of the diffeomorphism  $\kappa_k : \Delta \rightarrow \tau_{0,k}$  and the construction of parametric finite elements.

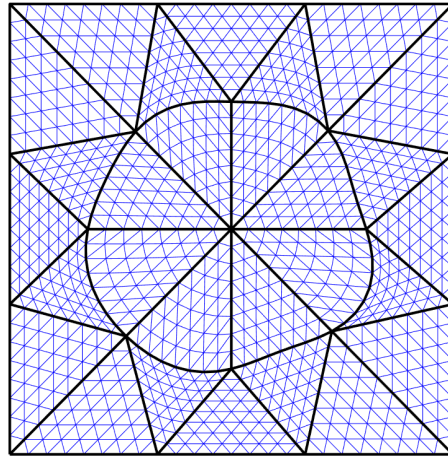


FIG. 5.2. The macro triangulation consisting of 28 curved elements and the resulting mesh of the unit cell  $Y$ , which resolves the interface  $\partial\omega$ .

triangular patches  $\{\tau_{0,k}\}$  and associated diffeomorphisms  $\kappa_k : \Delta \rightarrow \tau_{0,k}$  (compare Figure 5.1) such that

$$(5.2) \quad \bar{Y} = \bigcup_{k=1}^{28} \tau_{0,k}, \quad \tau_{0,k} = \kappa_k(\Delta), \quad k = 1, 2, \dots, 28,$$

where  $\Delta$  denotes the reference triangle in  $\mathbb{R}^2$ . The intersection  $\tau_{0,k} \cap \tau_{0,k'}$ ,  $k \neq k'$ , of the patches  $\tau_{0,k}$  and  $\tau_{0,k'}$  is either  $\emptyset$  or a common edge or vertex. Moreover, the diffeomorphisms  $\kappa_k$  and  $\kappa_{k'}$  coincide at a common edge except for orientation.

A mesh of level  $\ell$  on  $Y$  is induced by regular subdivisions of depth  $\ell$  of the reference triangle into four subtriangles. This generates the  $4^\ell \cdot 28$  triangular elements  $\{\tau_{\ell,k}\}$ . An illustration of such a triangulation ( $\ell = 3$ ) is found in Figure 5.2. On the given triangulation, we employ continuous, piecewise linear finite elements to compute the cell functions, where the resulting system of linear equations is iteratively solved by the conjugate gradient method. Since the meshing procedure generates a nested sequence of finite element spaces, the Bramble–Pasciak–Xu preconditioner [7] can be applied

to precondition the iterative solution process. Notice that the triangulation resolves the interface and, thus, the convergence order of the approximate cell functions is optimal, i.e., second order in the mesh size  $h$  with respect to the  $L^2(Y)$ -norm; cf. [26].

In the case of a perforated domain, we have to modify our finite element implementation correspondingly. In particular, the interior of  $\omega$  is empty (hence, the macro triangulation consists of only 20 curved elements) and its boundary  $\partial\omega$  serves as a homogeneous Neumann boundary. These modifications of the implementation are straightforward, so we skip the details.

For our numerical examples, we choose the expansion degree  $N = 32$  in (5.1), i.e., we consider 65 design parameters. Moreover, we use roughly 460,000 finite elements (which corresponds to the refinement level  $\ell = 7$  of the macro triangulation) for the domain discretization in order to solve the state equation for computing the shape functional and its gradient. The optimization procedure consists of a gradient descent method, which is stopped when the  $\ell^2$ -norm of the discrete shape gradient is smaller than  $\epsilon = 10^{-5}$ .

**5.2. First example.** For our first computations, we choose constant coefficient functions  $\sigma_1 \equiv 1$  and  $\sigma_2 \equiv 10$ . The desired effective tensor in (2.6) is

$$\mathbf{B}_1 = \begin{bmatrix} b_{1,1} & 0 \\ 0 & 1.4 \end{bmatrix},$$

where  $b_{1,1}$  varies from 1.1 to 1.8 with step size 0.1. Starting with the circle of radius  $1/4$  as an initial guess, we obtain the optimal shapes found in Figure 5.3, where we have not imposed any symmetry restrictions to the shape. Note that the desired effective tensor is achieved, i.e., the shape functional (2.6) is zero in the computed shapes. We especially see that the alignment of the computed shape reflects the anisotropy of the effective tensor.

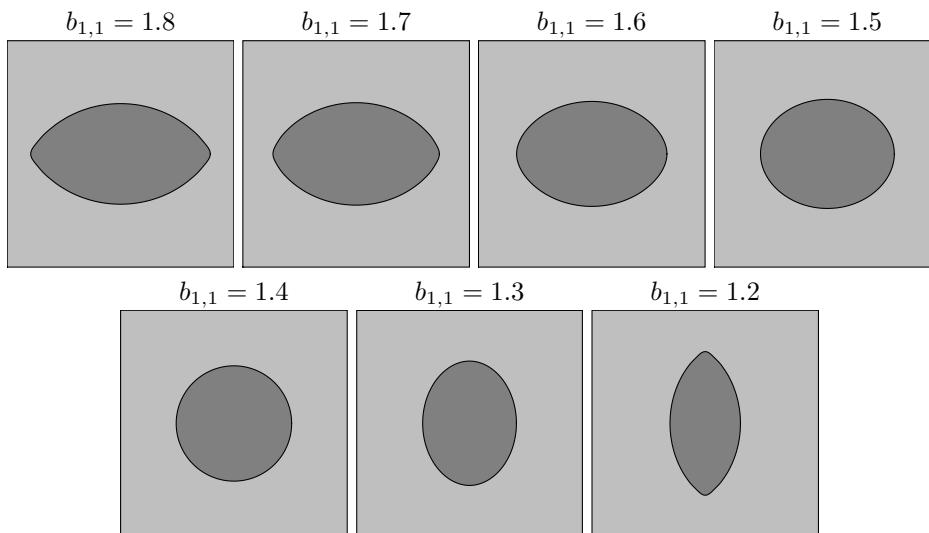


FIG. 5.3. Optimal shapes for the desired effective tensor  $\mathbf{B}_1$  in the case of different values of  $b_{1,1}$  when the circle of radius  $1/4$  is used as an initial guess.

**5.3. Second example.** We shall study the effect of the off-diagonal terms in the desired effective tensor. We thus consider

$$\mathbf{B}_2 = \begin{bmatrix} 1.4 & b_{1,2} \\ b_{2,1} & 1.4 \end{bmatrix}$$

with  $b_{1,2} = b_{2,1}$  chosen to be equal to  $\pm 0.05$  and  $\pm 0.1$ . The results are found in Figure 5.4 in the order  $-0.10, -0.05, 0.05, 0.10$  (from left to right) for the values of  $b_{1,2} = b_{2,1}$ . Note that we have again not imposed any symmetry restrictions to the shape. It is seen that the shape is oriented northwest in the case of a negative sign and northeast in the case of a positive sign. Notice that we obtain the circle found in Figure 5.3 in the situation  $b_{1,2} = b_{2,1} = 0$ .

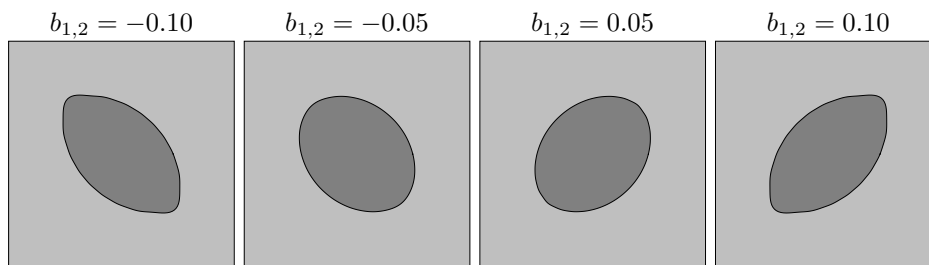


FIG. 5.4. Optimal shapes for the desired effective tensor  $\mathbf{B}_2$  in the case of different values of  $b_{1,2} = b_{2,1}$  when the circle of radius  $1/4$  is used as an initial guess.

**5.4. Third example.** In our next test, we shall show that the solution for  $\omega$  is nonunique. To this end, we choose a randomly perturbed circle of radius  $1/4$  as an initial guess and try to construct a microstructure that has the (isotropic) effective tensor

$$(5.3) \quad \mathbf{B}_3 = \begin{bmatrix} 1.4 & 0 \\ 0 & 1.4 \end{bmatrix}.$$

In Figure 5.5, we see the different shapes we get from the minimization of the shape functional (2.6), all of them resulting in the desired effective tensor  $\mathbf{B}_3$ . Notice that we obtain a circle if we start with a circle, as can be seen in the fifth plot in Figure 5.3.

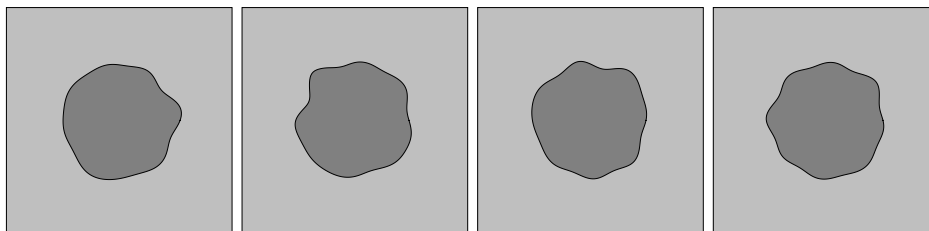


FIG. 5.5. Optimal shapes for the desired effective tensor  $\mathbf{B}_3$  when starting with a randomly perturbed circle as an initial guess.

**5.5. Fourth example.** Likewise, we observe the same nonuniqueness if the desired effective tensor is anisotropic. Choosing

$$\mathbf{B}_4 = \begin{bmatrix} 1.6 & 0 \\ 0 & 1.4 \end{bmatrix}$$

and starting again by a randomly perturbed circle of radius  $1/4$ , we obtain the shapes found in Figure 5.6. All these shapes yield again the effective tensor  $\mathbf{B}_4$ . In the case of starting with the circle of radius  $1/4$ , we get the shape seen in the third plot in Figure 5.3.

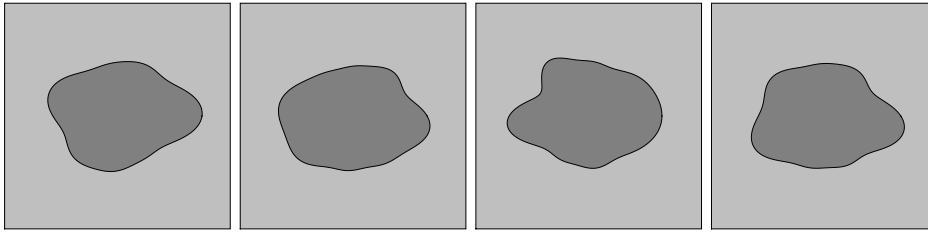


FIG. 5.6. Optimal shapes for the desired effective tensor  $\mathbf{B}_4$  when starting with a randomly perturbed circle as an initial guess.

**5.6. Fifth example.** We shall also consider the situation that  $\sigma_1$  and  $\sigma_2$  are smooth functions. To this end, we consider  $\sigma_1 \equiv 1$  to be constant but

$$\sigma_2(x, y) = 5 \left( \frac{11}{10} + \cos(2\pi x) + 4 \left( y - \frac{1}{2} \right)^2 \right).$$

For the desired (isotropic) effective tensor  $\mathbf{B}_3$  from (5.3) and the circle with radius  $1/4$  as initial guess, we obtain the optimal shape found in the outermost left plot of Figure 5.7. If we randomly perturb the initial circle, then we obtain optimal shapes which are different; compare the other plots of Figure 5.7 for some results.

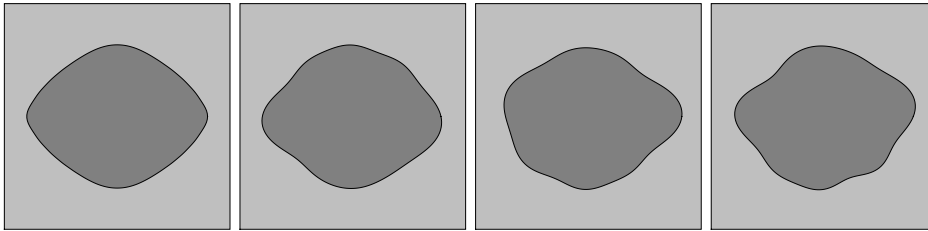


FIG. 5.7. Different shapes which all generate the desired effective tensor  $\mathbf{B}_3$  in the case of a nonconstant coefficient function  $\sigma_2$ .

**5.7. Sixth example.** We should finally have also a look at a perforated plate, which has been considered section 4. We set  $\sigma_1 = 1$  and choose

$$\mathbf{B}_5 = \begin{bmatrix} 0.8 & 0 \\ 0 & 0.6 \end{bmatrix}.$$

If we start the gradient method from the circle of radius  $1/4$ , we obtain the shape found in the outermost left plot of Figure 5.8. In the case of starting with a randomly

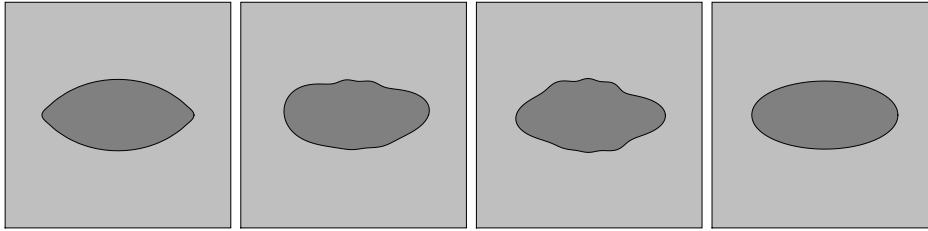


FIG. 5.8. Different shapes which all generate the desired effective tensor  $\mathbf{B}_5$  in the case of a perforated domain.

perturbed circle of radius  $1/4$ , we get the two shapes seen in the middle plots in Figure 5.8, whereas in the outermost right plot of Figure 5.8, we plotted an ellipse which also leads to the desired effective tensor.

**6. Conclusion.** In this article, shape sensitivity analysis of the effective tensor in the case of composite materials and scaffold structures has been performed. In particular, we computed the shape gradient of the least square matching of a desired material property. In case of scaffold structures, we also provided the shape Hessian. This enables us to apply the second order perturbation method to quantify uncertainties in the geometry of the hole. Numerical tests based on a finite element implementation in the two-dimensional setting have been performed for composite materials and for perforated domains. It has turned out that the computed optimal shapes depend on the initial guess, which means that the solution of the problem under consideration is in general not unique.

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